## **Safety Data Sheet** acc. to OSHA HCS

Printing date 09/29/2020 Reviewed on 09/29/2020

#### 1 Identification

· Product identifier

· Trade name: **K-Bond Transparent Flowing** 

Article number:

Transparent Flowing

· Application of the substance / the

mixture Reaction resin

· Details of the supplier of the safety data sheet

· Manufacturer/Supplier: InnoChem LLC

6300 Button Gwinnett Dr Fax: 770-409-9096 Atlanta, GA 30340 e-mail info@innochemllc.com

Laboratory

· Information department:

Refer to Manufacturer / Supplier

· Emergency telephone number:

#### 2 Hazard(s) identification

· Classification of the substance or mixture



**GHS02 Flame** 

Flam. Liq. 3 H226 Flammable liquid and vapor.



GHS08 Health hazard

H351 Suspected of causing cancer. Carc. 2

Repr. 2 H361 Suspected of damaging fertility or the unborn child.

STOT RE 2 H373 May cause damage to the hearing organs through prolonged or repeated exposure.



GHS07

STOT SE 3 H335 May cause respiratory irritation.

· Label elements

· GHS label elements The product is classified and labeled according to the Globally Harmonized

System (GHS)

· Hazard pictograms







GHS02 GHS07 GHS08

· Signal word Warning

· Hazard-determining components

of labeling:

styrene · Hazard statements

H226 Flammable liquid and vapor. H351 Suspected of causing cancer.

H361 Suspected of damaging fertility or the unborn child.

H335 May cause respiratory irritation.

H373 May cause damage to the hearing organs through prolonged or repeated

exposure.

P210 Keep away from heat/sparks/open flames/hot surfaces. - No · Precautionary statements

smoking.

P260 Do not breathe vapours.

P280 Wear protective gloves/protective clothing/eye protection/face

protection.

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P303+P361+P353 If on skin (or hair): Take off immediately all contaminated

clothing. Rinse skin with water/shower.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue

rinsina.

P314 Get medical advice/attention if you feel unwell.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

Store in a well-ventilated place. Keep cool. P403+P235

P405 Store locked up.

Dispose of contents/container in accordance with local/ P501

regional/national/international regulations.

· Classification system:

· NFPA ratings (scale 0 - 4)

Health = 0 Fire = 3Reactivity = 0

· HMIS-ratings (scale 0 - 4)

HEALTH 0 3 REACTIVITY 0 Health = 0 Fire = 3Reactivity = 0

· Other hazards

During processing and product hardening the network generator is released as fume. Consequently, take care for adequate air conditioning and for fume

exhaustion on request.

· Results of PBT and vPvB assessment

· PBT: Not applicable. · vPvB: Not applicable.

#### 3 Composition/information on ingredients

· Chemical characterization: Mixtures

· Description: Mixture of the substances listed below with nonhazardous additions.

· Dangerous components:

CAS: 100-42-5

EINECS: 202-851-5

Index number: 601-026-00-0

styrene

🐠 Flam. Liq. 3, H226

\delta Carc. 2, H351; Repr. 2, H361; STOT RE 2, H373; Asp. Tox. 1, H304

Acute Tox. 4, H332; STOT SE 3, H335

· Additional information:

For the wording of the listed hazard phrases refer to section 16.

#### 4 First-aid measures

Description of first aid measures

· General information: Take affected persons out into the fresh air.

Position and transport stably on side.

Immediately remove any clothing soiled by the product.

Symptoms of poisoning may even occur after several hours; therefore medical

observation for at least 48 hours after the accident.

Supply fresh air. If required, provide artificial respiration. Keep patient warm. · After inhalation:

Consult doctor if symptoms persist.

In case of unconsciousness place patient stably in side position for

transportation.

If skin irritation continues, consult a doctor. · After skin contact:

Immediately wash with water and soap and rinse thoroughly.

Rinse opened eye for several minutes under running water. If symptoms persist, · After eye contact:

consult a doctor.

· After swallowing: If symptoms persist consult doctor.

With reference to section 2 the formulation contains styrene in the indicated · Information for doctor:

mass concentration range. Styrene fumes will preferably be incorporated by inhalation via respiratory tract, skin resorption is currently considered as an inferior way of incorporation. In case of inhalation styrene is absorbed in a 60-

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25-50%

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90% range. Distribution in organism occurs rapidly, the maximum blood concentration can be analyzed after one hour after incorporation. Styrene exposition affects skin, mucous membranes, and central nervous system (CNS). Acute damages / risks to health:

In case of styrene poisoning mainly damages to and interactions with central nervous system (CNS) arise. In concentration ranges above 200 ml/m3 symptoms such as fatigue, nausea, imbalance and prolonged response times are observed.

Chronical health risks:

Effects at central and peripheral nervous system and respiratory tract are evident in literature.

Main health risks are:

- prolonged response times
- reduced cognitive performance, partial amnesia - retardation of nervous impulse transition speed
- disturbances of pulmonary function

· Most important symptoms and effects, both acute and delayed

Breathing difficulty

Headache Dizziness Coughing Nausea

· Danger

Indication of any immediate medical attention and special treatment needed

Danger of impaired breathing.

If swallowed, gastric irrigation with added, activated carbon.

## 5 Fire-fighting measures

Extinguishing media

· Suitable extinguishing agents: CO2, extinguishing powder or water spray. Fight larger fires with water spray or

alcohol resistant foam.

· For safety reasons unsuitable extinguishing agents:

Water with full jet

Special hazards arising from the

substance or mixture Formation of toxic gases is possible during heating or in case of fire.

In case of fire, the following can be released:

Carbon monoxide (CO) Nitrogen oxides (NOx)

In certain fire conditions, traces of other toxic gases cannot be excluded.

Advice for firefighters

· Protective equipment: Wear self-contained respiratory protective device.

Do not inhale explosion gases or combustion gases.

Wear fully protective suit.

Mount respiratory protective device.

· Additional information Dispose of fire debris and contaminated fire fighting water in accordance with

official regulations.

Collect contaminated fire fighting water separately. It must not enter the sewage

system.

#### 6 Accidental release measures

· Personal precautions, protective equipment and emergency

procedures

Ensure adequate ventilation

Keep away from ignition sources

Use respiratory protective device against the effects of fumes/dust/aerosol.

Wear protective equipment. Keep unprotected persons away.

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• Environmental precautions: Do not allow product to reach sewage system or any water course.

Inform respective authorities in case of seepage into water course or sewage

system.

Do not allow to enter sewers/ surface or ground water.

Methods and material for

**containment and cleaning up:** Dispose of the collected material according to regulations.

Absorb with liquid-binding material (sand, diatomite, acid binders, universal

binders, sawdust).

Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

• Reference to other sections See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

#### · Protective Action Criteria for Chemicals

· <u>PAC-1:</u>		
100-42-5	styrene	20 ppm
112945-52-5	Hochdisperse Kieselsäure, synthetisches röntgenamorphes Siliciumdioxid	18 mg/m³
· <u>PAC-2:</u>		
100-42-5	styrene	130 ppm
112945-52-5	Hochdisperse Kieselsäure, synthetisches röntgenamorphes Siliciumdioxid	100 mg/m <sup>3</sup>
· <u>PAC-3:</u>		
100-42-5	styrene	1100* ppm
112945-52-5	Hochdisperse Kieselsäure, synthetisches röntgenamorphes Siliciumdioxid	630 mg/m <sup>3</sup>

## 7 Handling and storage

· Handling:

· Precautions for safe handling Keep receptacles tightly sealed.

Store in cool, dry place in tightly closed receptacles.

Keep away from heat and direct sunlight.

Ensure good interior ventilation, especially at floor level. (Fumes are heavier

than air).

Use only in well ventilated areas.

Ensure good ventilation/exhaustion at the workplace.

· Information about protection

against explosions and fires: Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

## · Conditions for safe storage, including any incompatibilities

· Storage:

· Requirements to be met by

<u>storerooms and receptacles:</u> Store only in the original receptacle.

Prevent any seepage into the ground.

· Information about storage in one

<u>common storage facility:</u>
Store away from oxidizing agents.
Store away from foodstuffs.

· Further information about storage

<u>conditions:</u> Store receptacle in a well ventilated area.

Keep receptacle tightly sealed.

· Storage class:

· **Specific end use(s)** No further relevant information available.

#### 8 Exposure controls/personal protection

· Additional information about

**design of technical systems:** No further data; see item 7.

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## · Control parameters

· Components with limit values that require monitoring at the workplace:

#### 100-42-5 styrene

PEL Long-term value: 100 ppm

Ceiling limit value: 200; 600\* ppm

\*5-min peak in any 3 hrs

REL Short-term value: 425 mg/m³, 100 ppm

Long-term value: 215 mg/m³, 50 ppm

TLV Short-term value: (170) mg/m³, (40) ppm

Long-term value: (85) NIC-8.5 mg/m<sup>3</sup>, (20) NIC-2 ppm

BEI, NIC-A3, NIC-OTO

#### · Ingredients with biological limit values:

#### 100-42-5 styrene

BEI 400 mg/g creatinine

Medium: urine Time: end of shift

Parameter: Mandelic acid plus phenylglyoxylic acid (nonspecific)

0.2 mg/L

Medium: venous blood Time: end of shift

Parameter: Styrene (semi-quantitative)

· Additional information:

The lists that were valid during the creation were used as basis.

#### · Exposure controls

· Personal protective equipment:

· General protective and hygienic

measures:

Do not eat, drink, smoke or sniff while working. Use skin protection cream for skin protection.

Clean skin thoroughly immediately after handling the product.

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Do not inhale gases / fumes / aerosols. Avoid contact with the eyes and skin.

· Breathing equipment:

Short term filter device:

Filter A/P2

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is

independent of circulating air.

· Protection of hands:

After use of gloves apply skin-cleaning agents and skin cosmetics.

Preventive skin protection by use of skin-protecting agents is recommended. The protection gloves to be used have to comply with the specifications of the directive 89/686/EC and the directive derived decree EN374, respectively, e.g. the above listed protection glove type. The mentioned permeation times data were generated and verified with material samples of the recommended

protection glove type in the scope of laboratory anylyses of the company KCL

GmbH in compliance with EN374.

This recommendation refers exclusively to the material safety data sheet referenced product delivered by Akemi and the indicated field of application. In case of product dilution or in case of mixture with different substances or chemicals, and in condition of EN374 deviation the producer of CE-approved protection gloves must be contacted for detailed information (e.g., KCL GmbH,

Germany, 36124 Eichenzell, internet: http://www.kcl.de).

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Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration

times, rates of diffusion and the degradation

· Material of gloves Fluorocarbon rubber (Viton)

> The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked

prior to the application.

· Penetration time of glove material Value for the permeation: Level  $\leq$  6, 480 min

The exact break trough time has to be found out by the manufacturer of the

protective gloves and has to be observed.

· For the permanent contact gloves made of the following materials are suitable:

Fluorocarbon rubber (Viton) Vitoject (KCL, Art\_No. 890)

· As protection from splashes gloves made of the following materials are

suitable:

Fluorocarbon rubber (Viton) Vitoject (KCL, Art\_No. 890)

Nitrile rubber, NBR

Camatril (KCL, Art\_No. 730, 731, 732, 733)

Butyl rubber, BR

Butoject (KCL, Art\_No. 897, 898)

· Not suitable are gloves made of

the following materials:

Natural rubber, NR Leather gloves Strong gloves

· Eye protection:



Tightly sealed goggles

Protective work clothing · Body protection:

#### 9 Physical and chemical properties

· Information on basic physical and chemical properties

· General Information

· Appearance:

Fluid Form: Yellow Color: · Odor: Aromatic

· Change in condition

Melting point/Melting range: Undetermined. Boiling point/Boiling range: 145 °C (293 °F)

· Flash point: 31 °C (87.8 °F)

480 °C (896 °F) Ignition temperature:

· Auto igniting: Product is not selfigniting.

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<ul> <li>Danger of explosion:</li> </ul>	Product is not explosive. However, formation of explosive air/vapor mixtures are
	possible.

· Explosion limits:

1.2 Vol % Lower: Upper: 8.9 Vol %

· Vapor pressure at 20 °C (68 °F): 6 hPa (4.5 mm Hg)

Not determined. · Density:

· Specific gravity at 20 °C (68 °F): 1.16 g/cm3 (9.68 lbs/gal)

· Solubility in / Miscibility with

Water: Not miscible or difficult to mix.

· Viscosity:

Dynamic: Not determined. Kinematic: Not determined.

· Solvent content:

Organic solvents: 31.4 % Solids content: 68.0 %

· Other information No further relevant information available.

## 10 Stability and reactivity

· Reactivity No further relevant information available.

· Chemical stability

· Thermal decomposition / conditions to be avoided:

No decomposition if used and stored according to specifications.

· Possibility of hazardous

reactions

Exothermic polymerization.

Reacts with strong oxidizing agents.

Reacts with strong alkali. Reacts with strong acids.

Reacts with peroxides and other radical forming substances.

No further relevant information available. · Conditions to avoid · Incompatible materials: No further relevant information available.

Hazardous decomposition

products: Hydrogen chloride (HCI) Nitrogen oxides (NOx)

Carbon monoxide and carbon dioxide

Possible in traces.

#### 11 Toxicological information

Information on toxicological effects

· Acute toxicity:

10/1050 1	41 4		
<ul> <li>LD/LC50 valu</li> </ul>	es that are	e relevant for	· classification:

## **ATE (Acute Toxicity Estimate)**

Oral	LD50	>6,373 mg/kg (rat)
Dermal	LD50	>5,279 mg/kg
Inhalative	LC50/4 h	37.6 mg/l (rat)

100	-42-5	stv	/rene
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100-42-5	styrene	
Oral	LD50	>2,000 mg/kg (rat)
Dermal	LD50	>2,000 mg/kg (rat) (OECD-Prüfrichtlinie 402)

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Inhalative LC50/4h 9.5 mg/m3 (mouse)

LC50/4 h 11.8 mg/l (rat) NOAEC 4.34 mg/l (rat)

· Primary irritant effect:

on the skin: Irritant to skin and mucous membranes.

on the eye: Irritating effect.

· Sensitization: Sensitization possible through skin contact.

Experience with humans: After incorporation and inhalation styrene predominantly will be metabolized in

the organism to mandelic and phenylglyoxylic acid and matabolites will pass

through urine excretion.

· Additional toxicological

information: The product shows the following dangers according to internally approved

calculation methods for preparations:

Harmful Irritant

· Carcinogenic categories

· IARC (International Agency for Research on Cancer)

100-42-5 styrene 2B

· NTP (National Toxicology Program)

100-42-5 styrene R

· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

#### 12 Ecological information

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· <u>Toxicity</u>		
· Aquatic toxicity:		
100-42-5 st	yrene	
EC50/96h	0.15-3.2 mg/l (Pseudokirchneriella subcapitata)	
EC50	500 mg/l (BES) (ISO Vorschrift 8192-1986 E)	
	5.5 mg/l (Photobac. phosphoreum)	
IC50/72h	4.9 mg/l (green alge)	
	1.4 mg/l (selenastrum capricornutum)	
IC5/8d	>200 mg/l (Scenedesmus quadricauda)	
EC10/16h	72 mg/l (pseudomonas putida)	
EC50/16h	>72 mg/l (pseudomonas putida)	
EC50/8d	>200 mg/l (Scenedesmus quadricauda)	
EC50/72u	>1-<10 mg/l (green alge)	
EC20/0.5h	140 mg/l (BES) (OECD 209)	
NOEC/21d	1.01 mg/l (daphnia magna)	
EC10	0.28 mg/l (Pseudokirchneriella subcapitata) (EPA OTS 797.1050)	
EC50/48h	0.56 mg/l (green alge)	
	3.3-7.4 mg/l (daphnia magna)	
EC50/72h	0.46-4.3 mg/l (Pseudokirchneriella subcapitata)	
LC50/96h	>1-<10 mg/l (piscis)	
	19.03-33.53 mg/l (lem)	
	3.24-4.99 mg/l (pimephales promelas)	
	6.75-14.5 mg/l (Pimephales promelas)	
	58.75-95.32 mg/l (poecilia reticulata)	
LC50/72h	4.9 mg/l (green alge)	

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#### Trade name: K-Bond Transparent Flowing

• **Persistence and degradability** No further relevant information available.

· Behavior in environmental systems:

Bioaccumulative potential
 Mobility in soil
 No further relevant information available.
 No further relevant information available.

· Additional ecological information:

· General notes: Water hazard class 2 (Self-assessment): hazardous for water

Results of PBT and vPvB assessment

 $\begin{array}{ll} \cdot \underline{\mathsf{PBT:}} & \mathsf{Not \ applicable.} \\ \cdot \underline{\mathsf{vPvB:}} & \mathsf{Not \ applicable.} \end{array}$ 

• Other adverse effects No further relevant information available.

## 13 Disposal considerations

· Waste treatment methods

Recommendation: Must not be disposed of together with household garbage. Do not allow product

to reach sewage system.

Uncleaned packagings:

· Recommendation: Empty contaminated packagings thoroughly. They can be recycled after

thorough and proper cleaning.

· Recommended cleansing agent: Alcohol

## 14 Transport information

· <u>UN-Number</u> · DOT, ADR, IMDG, IATA UN3269

· UN proper shipping name

· <u>DOT</u> Polyester resin kit

· ADR 3269 POLYESTER RESIN KIT
· IMDG, IATA POLYESTER RESIN KIT

Transport hazard class(es)

· DOT, IMDG, IATA



· <u>Class</u> 3 Flammable liquids

· Label

· ADR



· Class 3 (F1) Flammable liquids

· Label 3

· Packing group

· DOT, ADR, IMDG, IATA

· Environmental hazards:

· Marine pollutant: No

· Special precautions for user Warning: Flammable liquids

· Danger code (Kemler):

· EMS Number: F-E,S-E

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Stowage Category

Transport in bulk according to Annex II of

MARPOL73/78 and the IBC Code Not applicable.

· Transport/Additional information:

· ADR

· Excepted quantities (EQ) Code: E1

> Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml

·IMDG

· Limited quantities (LQ) 5L

· Excepted quantities (EQ) Code: See SP340

· UN "Model Regulation": UN 3269 POLYESTER RESIN KIT, 3, III

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### 15 Regulatory information

· Safety, health and environmental regulations/legislation specific for the substance or mixture

Sara

· Section 355 (extremely hazardous substances):

None of the ingredient is listed.

· Section 313 (Specific toxic chemical listings):

100-42-5 styrene

· TSCA (Toxic Substances Control Act):

100-42-5 styrene

59130-70-0 octadecyl 2-ethylhexanoate

· California Prop.65



WARNING This product can expose you to a chemical, Styrene, which is known to the state of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

· Proposition 65

· Chemicals known to cause cancer:

100-42-5 styrene

· Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

· Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

· Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

Cancerogenity categories

EPA (Environmental Protection Agency)

None of the ingredients is listed.

· TLV (Threshold Limit Value established by ACGIH)

100-42-5 styrene

· MAK (German Maximum Workplace Concentration)

· NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

100-42-5 styrene

· GHS label elements The product is classified and labeled according to the Globally Harmonized

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#### Trade name: K-Bond Transparent Flowing

· Hazard pictograms







GHS07

Warning Signal word

· Hazard-determining components of labeling:

styrene

· Hazard statements H226 Flammable liquid and vapor. H351 Suspected of causing cancer.

H361 Suspected of damaging fertility or the unborn child.

H335 May cause respiratory irritation.

H373 May cause damage to the hearing organs through prolonged or repeated

exposure.

· Precautionary statements P210 Keep away from heat/sparks/open flames/hot surfaces. - No

smoking.

P260 Do not breathe vapours.

P280 Wear protective gloves/protective clothing/eye protection/face

protection.

P303+P361+P353 If on skin (or hair): Take off immediately all contaminated

clothing. Rinse skin with water/shower.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue

rinsing.

P314 Get medical advice/attention if you feel unwell.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

Store in a well-ventilated place. Keep cool. P403+P235

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/

regional/national/international regulations.

· National regulations:

· Information about limitation of use: Employment restrictions concerning young persons must be observed.

Employment restrictions concerning pregnant and lactating women must be

observed.

· Water hazard class: Water hazard class 2 (Self-assessment): hazardous for water.

· VOC USA 313.8 g/l / 2.62 lb/gal

**Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

#### 16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Department issuing SDS:

· Date of preparation / last revision

Abbreviations and acronyms:

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RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European

Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA) HMIS: Hazardous Materials Identification System (USA)

LC50: Lethal concentration, 50 percent

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LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health TLV: Threshold Limit Value PEL: Permissible Exposure Limit REL: Recommended Exposure Limit BEI: Biological Exposure Limit

Flam. Liq. 3: Flammable liquids - Category 3 Acute Tox. 4: Acute toxicity – Category 4 Carc. 2: Carcinogenicity – Category 2 Repr. 2: Reproductive toxicity - Category 2

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3 STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2 Asp. Tox. 1: Aspiration hazard – Category 1

· International Product Registration Status

AUS (Australian Inventory of Chemical Substances, AICS)

CDN (Canadian Domestic Substances List, DSL) ROK (Korean Existing Chemical Inventory, ECI)

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